## QB Series <br> Balanced pusher seals


#### Abstract

QB Series seals are balanced pusher seals available in single and dual seal configurations used for sealing environmentally-restricted products and meeting the most stringent regulations. The QB Series is fully compliant with API 682/ISO 21049 Type A requirements.


## Features and Benefits

- Rugged components in a cartridge design are built for the highest reliability and simple installation on API pumps.
- Heavy duty seal faces remain flat during operation to minimize leakage.
- Multiport flush design improves heat dissipation for uniform face cooling.
- Spring holder pumping ring design is patented and flushes spring area.
- Part interchangeability between single and dual seal arrangements minimizes inventory requirements and maximizes design flexibility.


## Specialized designs for specific applications

QBQ High balance face meets lowest hydrocarbon emissions levels, less than 500 ppm
QBQ LZ Patented wavy face features solve the challenges of low vapor pressure margin light hydrocarbon services
QBB Dual balanced rotating face assembly provides API 682 arrangement 3 reverse pressurecapability
QBU Grooved face design improves cooling in hot water applications where cooling water is not available
QBS Single spring design provides the highest resistance to clogging

## Operating Parameters

- Pressure: Up to 750 psig ( 51.7 bar)
- Temperature: $\quad-40$ to $+400^{\circ} \mathrm{F}$ (-40 to $\left.+204^{\circ} \mathrm{C}\right)$
- Specific Gravity: 0.4 and higher
- Surface Speed: Up to 75 fps ( $23 \mathrm{~m} / \mathrm{sec}$ )
- Shaft Sizes: 0.50 to 5.50 inches
( 12.70 to 139.70 mm )


## Materials of Construction

- Metal Components: 316 Stainless Steel, Alloy C-276, Alloy 20
- Rotating Face: Carbon, Silicon Carbide
- Stationary Face: Silicon Carbide, Tungsten Carbide
- Gaskets: Fluoroelastomer, Perfluoroelastomer
- Springs: Alloy C-276


Seal A B C D

| Size | Min | Max | Min | Min |
| :--- | :--- | :--- | :--- | :--- |
| 0875 | 1.718 | 0.500 | 1.406 | 2.031 |
| 0937 | 1.750 | 0.563 | 1.406 | 2.031 |
| 1000 | 1.843 | 0.625 | 1.406 | 2.031 |
| 1125 | 1.968 | 0.750 | 1.468 | 2.031 |
| 1250 | 2.093 | 0.813 | 1.437 | 2.063 |
| 1375 | 2.218 | 0.875 | 1.437 | 2.063 |
| 1500 | 2.343 | 1.000 | 1.437 | 2.219 |
| 1625 | 2.593 | 1.125 | 1.781 | 2.219 |
| 1750 | 2.718 | 1.250 | 1.781 | 2.219 |
| 1875 | 2.843 | 1.375 | 1.718 | 2.375 |
| 2000 | 2.968 | 1.500 | 1.937 | 2.500 |
| 2125 | 3.156 | 1.625 | 2.000 | 2.500 |
| 2250 | 3.281 | 1.750 | 2.000 | 2.500 |
| 2375 | 3.406 | 1.875 | 1.968 | 2.594 |
| 2500 | 3.531 | 2.000 | 1.968 | 2.594 |
| 2625 | 3.843 | 2.125 | 2.250 | 2.625 |
| 2750 | 3.968 | 2.250 | 2.250 | 2.625 |
| 2875 | 4.093 | 2.375 | 2.250 | 2.625 |
| 3000 | 4.218 | 2.500 | 2.250 | 2.781 |
| 3125 | 4.343 | 2.625 | 2.250 | 2.781 |
| 3250 | 4.468 | 2.750 | 2.250 | 2.781 |
| 3375 | 4.593 | 2.875 | 2.250 | 2.906 |
| 3500 | 4.687 | 3.000 | 2.156 | 3.000 |
| 3625 | 4.843 | 3.125 | 2.156 | 3.000 |
| 3750 | 4.968 | 3.250 | 2.125 | 3.031 |
| 3875 | 5.062 | 3.375 | 2.125 | 3.031 |
| 4000 | 5.187 | 3.500 | 2.125 | 3.031 |
| 4125 | 5.562 | 3.625 | 2.218 | 3.188 |
| 4250 | 5.687 | 3.750 | 2.218 | 3.188 |
| 4375 | 5.812 | 3.875 | 2.218 | 3.219 |
| 4500 | 5.937 | 4.000 | 2.218 | 3.219 |
| 4625 | 6.062 | 4.125 | 2.125 | 3.313 |
| 4750 | 6.187 | 4.250 | 2.125 | 3.313 |
| 4875 | 6.312 | 4.375 | 2.125 | 3.313 |
| 5000 | 6.437 | 4.500 | 2.125 | 3.313 |
| 5125 | 6.562 | 4.625 | 2.125 | 3.313 |
| 5250 | 6.937 | 4.750 | 2.312 | 3.313 |
| 5375 | 7.062 | 4.875 | 2.312 | 3.313 |
| 5625 | 7.312 | 5.125 | 2.312 | 3.313 |
| 5750 | 7.437 | 5.250 | 2.312 | 3.313 |
| 5875 | 7.562 | 5.375 | 2.437 | 3.563 |
| 6000 | 7.687 | 5.500 | 2.437 | 3.563 |
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Note: For sizes and conditions not listed, contact your local Flowserve representative

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## To find your local Flowserve representative

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